BELLA+CANVAS®
FABRIC GUIDE & SCREEN PRINTING TIPS

NEW SPECKLED®
50% cotton, 35% combed and ring-spun cotton 25% polyester, 30 single 4.0 oz/yd², 156 g/m².

ACID WASH PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees (220 sec), low flashing temperature, retarder at 5%.
- 320 degrees, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees (220 sec), medium flashing temperature, retarder at 5%.

NEW ACID WASH PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees (220 sec), medium flashing temperature, retarder at 5%.

NEW MINERAL WASH
cotton, 20 single 4.4 oz/yd², 166 g/m².

ACID WASH PRINTING TECHNIQUES:
- 320 degrees, low/medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees (220 sec), low/medium flashing temperature, retarder at 5%.
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NEW SLUB®
50% polyester 27% combed and ring-spun cotton 9% rayon, 30 single 4.4 oz/yd², 166 g/m².

ACID WASH PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, high flashing temperature, soft hand reducer, stretch additive, low ink viscosity, retarder at 5%.

DIGITAL FLEECE®
50% polyester, 22 single 4.0 oz/yd², 220 g/m².

DIGITAL FLEECE PRINTING TECHNIQUES:
- 320 degrees, low/medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, soft hand reducer, stretch additive, low ink viscosity, retarder at 5%.

MARC-JACOB WAREHOUSE®
cotton, 9% polyester, 9% combed and ring-spun cotton, 40 single 3.5 oz/yd², 116 g/m².

POLY-COTTON JERSEY
cotton, 80% polyester, 20% combed and ring-spun cotton 25% polyester, 30 single 4.0 oz/yd², 156 g/m².

MARBLED FLEECE PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees.

COTTON FLEECE
cotton, 20 single 4.4 oz/yd², 166 g/m².

COTTON FLEECE PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, retarder at 5%.

COTTON SPANDEX JERSEY
top: 65% cotton, 35% spandex; ring-spun cotton 5% spandex, 4.0 oz/yd², 135 g/m².
bottom: 91% cotton and ring-spun cotton 5% spandex, 7.0 oz/yd², 260 g/m².
shorts: 87% cotton and ring-spun cotton 13% spandex, 8.2 oz/yd², 278 g/m².
legging: 95% cotton and ring-spun cotton 5% spandex, 30 single 5.9 oz/yd², 212 g/m².

COTTON SPANDEX PRINTING TECHNIQUES:
- 320 degrees, low flashing temperature, high/low flashing temperature, stretch additive, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, high flashing temperature, stretch additive, retarder at 5%.

FLOWY POLY VISCOSE®
cotton, 10% polyester, 30 single 3.7 oz/yd², 118 g/m². Custom fabrications apply for Athletic Heather, Merino Colors, and dipped colors.

POLY VISCOSE PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, high mesh count, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

RETAIL JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, high mesh count, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

RETAL JERSEY PRINTING TECHNIQUES:
- 320 degrees, low flashing temperature, high mesh count, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

VINTAGE JERSEY®
cotton, 95% cotton, 5% polyester, 60 single 3.8 oz/yd², 135 g/m². Custom fabrications apply for Athletic Heather, Merino Colors, and dipped colors.

RETAIL JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, high mesh count, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

TRIBLEND SPONGE FLEECE®
cotton, 94% combed and ring-spun cotton 6% polyester, 3.0 oz/yd², 106 g/m².

TRIBLEND SPONGE PRINTING TECHNIQUES:
- 320 degrees, low flashing temperature, high mesh count, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

TRIBLEND SPONGE PRINTING TECHNIQUES:
- 320 degrees, low flashing temperature, medium flashing temperature, stretch additive, low ink viscosity, soft hand reducer, retarder at 5%.

VINTAGE JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, low flashing temperature, medium mesh counts, retarder at 5%.

VINTAGE JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, low flashing temperature, medium mesh counts, retarder at 5%.

VINTAGE JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, low flashing temperature, medium mesh counts, retarder at 5%.

VINTAGE JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, low flashing temperature, medium mesh counts, retarder at 5%.

VINTAGE JERSEY PRINTING TECHNIQUES:
- 320 degrees, medium flashing temperature, medium flashing temperature, low ink viscosity, soft hand/curable reducer at 5% WATER BASE INK: 300/310 degrees, low flashing temperature, medium mesh counts, retarder at 5%.