



How to Print NON-Woven

INK

- Type: Plastisol* such as IC Coatings 900 series. No Additives.

DRYER SETTING

- For Black NON-Woven, we use 245 degrees with a belt speed that allows 12-15 seconds of drying under the elements.
- For all other colors, we use 285 degrees with belt speed that allows 12-15 seconds drying under the elements.

Plastisol* is a suspension of PVC particles in a plasticizer; it flows as a liquid and can be poured into a heated mold. When heated to around 177 degrees Celsius, the plastic and plasticizer mutually dissolve each other. On cooling the mold below 60 degrees C, a flexible, permanently plasticized product results.

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